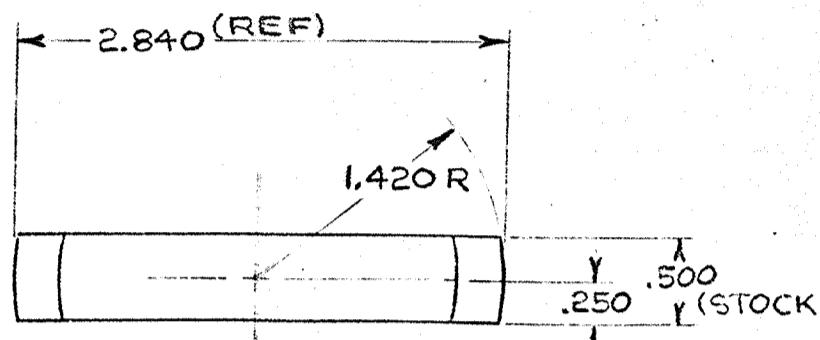
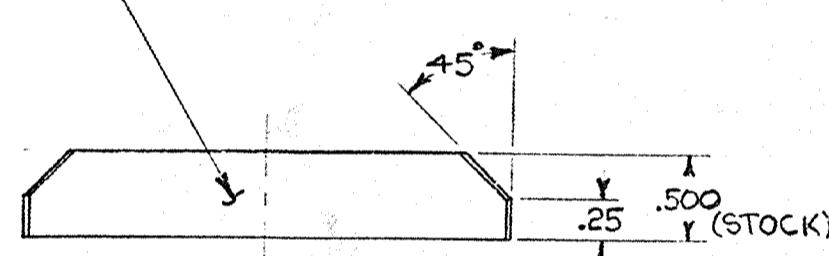


A ADD YH-40 TO N/A BLOCK E *REC*  
INC. E.O. 204 A 1671 9-17-57 *HC* *Malloch, Lvs*  
B SEE E.O. 204 AA 2276 11-27-57 *to H. J. F. Green*  
C SEE E.O. 204 CB-798; CHG. N/A BLOCK  
TO SHOW HU-1 & ADDED HU-1A 2-2-59 *large* F.GREEN



STEEL STAMP 'UST101333'  
PER BPS FW4050. USE  
3/16 IN. FIGURES



## TOOL USAGE BLOCK

COLUMN	V2	V3	V4	V5	V6	V7	V8
PARAGRAPH	REMARKS	TOOL NUMBERS	OPERATION	PART NUMBER & NAME	OPERATION	PART NUMBER & NAME	OF ASSEMBLY NUMBER
①	I	T101333	REMOVE	204-040-144 BEARING	FROM	204-040-160 OR 204-040-305 SLEEVE ASSY	204-040-003
②	II	T101333	REMOVE	204-040-144 BEARING	FROM	204-040-160 OR 204-040-305 SLEEVE ASSY	204-040-206
③	III	T101333	REMOVE	204-040-144 BEARING	FROM	204-040-160 OR 204-040-305	204-040-207
④	IV	T101333	REMOVE	204-040-144 BEARING	FROM	204-040-161 OR 204-040-306 SLEEVE ASSY	204-040-208
A	V	T101333	REMOVE	204-040-407 BEARING	FROM	204-040-404 SLEEVE ASSY	204-040-004
⑤	VI	T101333	REMOVE	204-040-407 BEARING	FROM	204-040-414 OR 204-040-419 SLEEVE ASSY	204-040-004

T101333

C

2. **HEAT TREAT TO 160,000 ~ 180,000 P.S.I TENSILE  
STRENGTH, ROCKWELL  $R_c$  36-40.**  
I. BREAK SHARP CORNERS .015 ~ .032  
NOTES:

204-040-208	HU-1A	REF	REF
204-040-207	HU-1A	REF	REF
SASH NO.	NEXT ASSY	USED ON	
	APPLICATION		

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